



SCALE 0.040

Dim.	Range	Note
a_1	78..88°	Tilt angle
h_1	645..3728 mm	Measuring height
h_2	60 mm	Measuring head below measuring point
h_3	585 mm	Max table height when using lowest measuring height
h_4	60-70 mm	Typical mounting height from factory floor using standard adjusting bolts
h_5	260 mm	Typical height above glass line top
z_1	225..385mm	Default Z-movement using default mounting position
		Z-ranges using alternative mounting positions: 145..305mm/185..345mm/265..405mm/305..465mm
z_2	min 30 mm	Minimum clearance between glass-line and Online

Connection point (A) with regulator and flow meter for argon

Rails mounted using 4 pcs M12 bolts with expanding Rawl anchors

PART		PRODUCT:		Information	
Sparklike Oy		DESCRIPTION: Online Main dimensions		Mass: Kg	
Scale 0.040		General tolerances		Mat. class:	
DESIGNER HaPu		APPROVED:		Material:	
DATE 20190814		APPR. DATE:		Surf finish:	
SHEET: 1/1		REPLACES:		Treatment:	
DRAWING ONLINE_MAIN_DIMENSIONS_REV_A		CAD MODEL: ONLINE_FULL		Color:	

REV: A	DESCRIPTION: Elec. cabin support updated, connection point added	DATE: 191210	BY: HaPu
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